## WHAT IS CLAIMED IS:

A non-linear resistor comprising
a sintered body having zinc oxide as a main
component;

a side-surface high resistance layer arranged at a side-surface of the sintered body; and

an electrode arranged at upper and lower surfaces of the sintered body,

wherein

an end-to-end distance between an end portion of the electrode and a nonlinear resistor end portion including the side-surface high resistance layer falls within a range of 0 mm to a thickness of the side-surface high resistance layer + 0.01 mm; and

the side-surface high resistance layer is formed of at least one element selected from substances containing, as a main substance, an inorganic polymer substance having electric insulating characteristics and heat resistance, an amorphous inorganic polymer substance, a glass compound, an amorphous inorganic substance, a crystalline inorganic substance, and an organic polymer compound.

2. The nonlinear resistor according to claim 1, wherein the amorphous polymer substance is an aluminum phosphate based inorganic adhesive which is an inorganic polymer, an amorphous silica, amorphous alumina or a complex of amorphous silica and

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organosilicate;

the glass compound is a glass containing lead as a main component, a glass containing phosphorus as a main component, or a glass containing bismuth as a main component;

the crystalline inorganic substance is a crystalline inorganic substance containing Zn-Sb-O as a constitutional component; a crystalline inorganic substance containing Zn-Si-O as a constitutional component; a crystalline inorganic substance containing Zn-Sb-Fe-O as a constitutional component; a crystalline inorganic substance containing Fe-Mn-Bi-Si-O as a constitutional component; a crystalline silica (SiO<sub>2</sub>); alumina (Al<sub>2</sub>O<sub>3</sub>); mullite (Al<sub>6</sub>Si<sub>2</sub>O<sub>13</sub>), cordilight (Mg<sub>2</sub>Al<sub>4</sub>Si<sub>5</sub>O<sub>18</sub>), titanium oxide (TiO<sub>2</sub>), or zirconium oxide (ZrO<sub>2</sub>);

the organic polymer compound is an epoxy resin, polyimide resin, phenol resin, melamine resin, fluorocarbon resin, silicon resin; and

the side-surface high resistance layer is formed of at least one type selected from the group containing the aforementioned materials and materials having a complex formed of at least two types of materials selected from the aforementioned materials, as a main component.

3. The nonlinear resistor according to claim 1, wherein a thickness of the side-surface high resistance

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layer falls within a range of 1  $\mu m$  to 2 mm.

4. The nonlinear resistor according to claim 1, wherein the side-surface high resistance layer is adhered to the sintered body so as to have a shock adhesive strength of 40 mm or more.

5. The nonlinear resistor according to claim 1, wherein a material of the electrode is selected from the group consisting of aluminium, copper, zinc, nickel, gold, silver, titanium and alloys thereof.

6. The nonlinear resistor according to claim 1, wherein a garage thickness of the electrode falls within a range of 5  $\mu m$  to 500  $\mu m$ .

7. A method of forming a nonlinear resistor according to claim 1, comprising:

forming a side-surface high resistance layer at a side surface of a sintered body containing zinc oxide as a main component; and

forming an electrode at upper and lower surfaces of the sintered body,

wherein the electrode is formed by a method selecting from the group consisting of plasma spraying, arc spraying, high-speed gas flame spraying, screen printing, deposition, transferring, and sputtering.

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